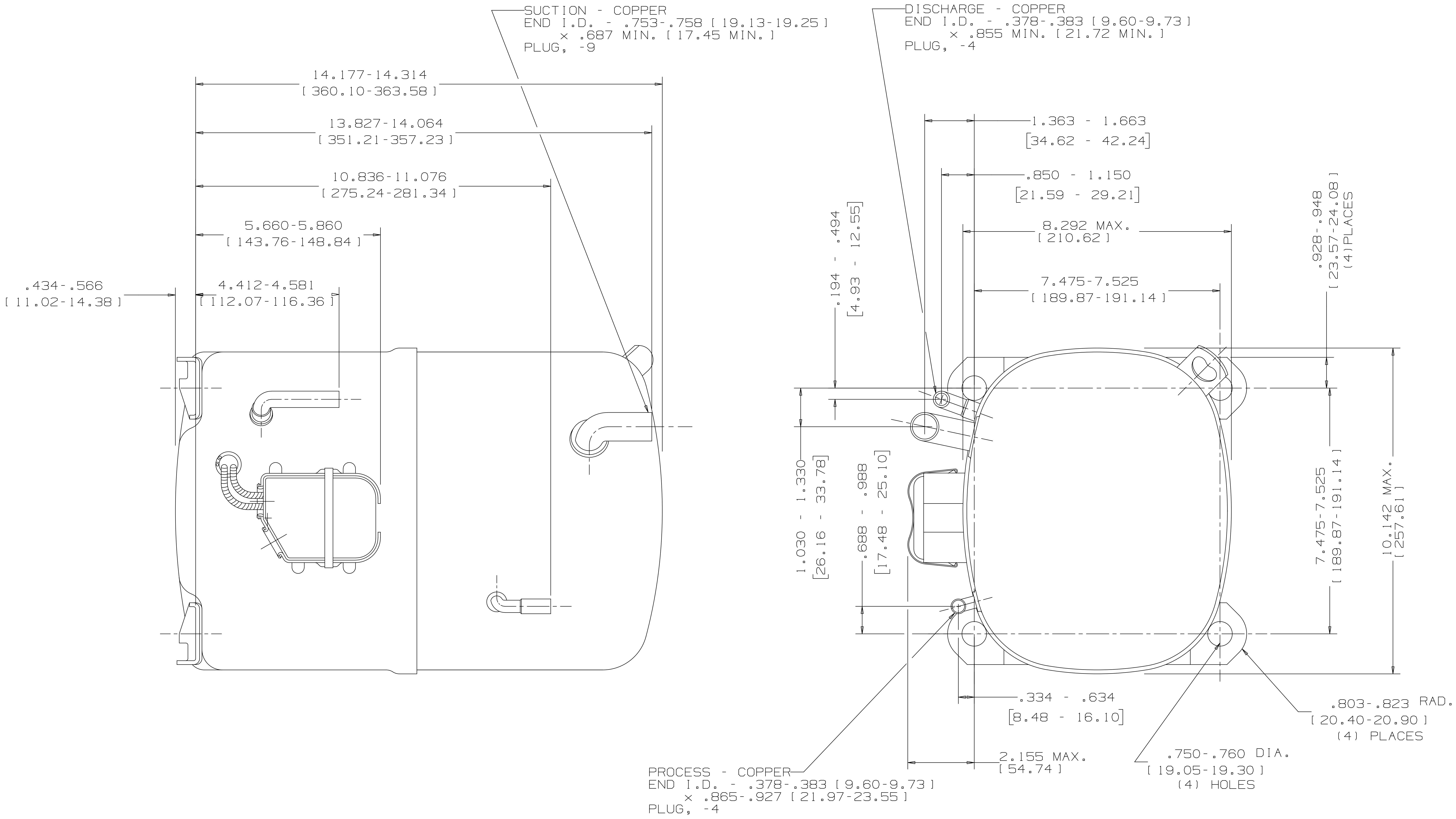
DRAWING NO.
DCAV004


SUCTION - COPPER
END I.D. - .753-.758 [19.13-19.25]
× .687 MIN. [17.45 MIN.]
PLUG, -9
DISCHARGE - COPPER
END I.D. - .378-.383 [9.60-9.73]
× .855 MIN. [21.72 MIN.]
PLUG, -4
14.177-14.314
[360.10-363.58]
13.827-14.064
[351.21-357.23]
10.836-11.076
[275.24-281.34]
5.660-5.860
[143.76-148.84]
.434-.566
[11.02-14.38]
4.412-4.581
[112.07-116.36]
1.363 - 1.663
[34.62 - 42.24]
.850 - 1.150
[21.59 - 29.21]
8.292 MAX.
[210.62]
7.475-7.525
[189.87-191.14]
.194 - .494
[4.93 - 12.55]
.928-.948
[23.57-24.08]
(4)PLACES
1.030 - 1.330
[26.16 - 33.78]
.688 - .988
[17.48 - 25.10]
7.475-7.525
[189.87-191.14]
10.142 MAX.
[257.61]
.334 - .634
[8.48 - 16.10]
.803-.823 RAD.
[20.40-20.90]
(4) PLACES
2.155 MAX.
[54.74]
.750-.760 DIA.
[19.05-19.30]
(4) HOLES
PROCESS - COPPER
END I.D. - .378-.383 [9.60-9.73]
× .865-.927 [21.97-23.55]
PLUG, -4

Q.A. SYMBOLS

DIMENSIONS IN BRACKETS ARE MILLIMETERS

AV

LT	LC	CHANGE	DATE	CK.	APR.
AK	5A	#235604-017 REMOVED CHANGES WAS HA676-2	JJC 24FEB99		
AL	6A	#238834-000 WAS 26233-1	JJC 17OCT99		
AM	–	#239337-000 EXTRANEOUS INFO REMOVED	C.M.S. 19MAY00		

THIS DRAWING OR PRINT (I) IS THE PROPERTY OF TECUMSEH PRODUCTS COMPANY (TECUMSEH) AND CONTAINS PROPRIETARY AND CONFIDENTIAL INFORMATION BELONGING TO TECUMSEH. (II) IS MADE AVAILABLE TO THE RECIPIENT ON THE EXPRESS AND SPECIFIC CONDITION THAT NEITHER IT NOR THE INFORMATION CONTAINED THEREON OR DISCLOSED THEREIN SHALL BE DISCLOSED OR MADE AVAILABLE TO OTHERS WITHOUT THE EXPRESS AND SPECIFIC WRITTEN CONSENT OF TECUMSEH AND THAT SUCH INFORMATION ONLY AS EXPRESSLY AND SPECIFICALLY APPROVED IN WRITING BY TECUMSEH AND NOT OTHERWISE. (III) SHALL NOT BE COPIED OR DUPLICATED IN ANY MANNER OR TO ANY EXTENT WITHOUT TECUMSEH'S PRIOR EXPRESS AND SPECIFIC WRITTEN CONSENT AND (IV) SHALL BE RETURNED BY THE RECIPIENT THEREOF TO TECUMSEH AT THE LATTER'S REQUEST PROMPTLY AFTER SUCH REQUEST IS MADE.

DIS.CODE

DO NOT SCALE THIS DRAWING. ALL FERROUS MATERIALS MUST NOT BE MAGNETIZED AS RECEIVED OR AT COMPRESSOR ASSEMBLY.

NAME
SALES COMPRESSOR

DWN.	CK.	APR.	SCALE
BRODERICK 4-28-86	RAS	AG	1"=2"

THIS PRINT SUPERSEDES ALL PRINTS PRIOR TO

TECUMSEH PRODUCTS CO.
TECUMSEH, MICHIGAN

MATERIAL
NOTED

INTERNAL USE ONLY
q:\av\av-dcav004_am-c.prt

DRAWING NO.
DCAV004